LOCOMOTIVE SPECIFICATIONS

GENERAL MOTORS
MODEL GP40-2
3000 HP DIESEL-ELECTRIC
GENERAL PURPOSE LOCOMOTIVE

Electro-Motive Division
La Grange, Illinois
GENERAL INFORMATION AND IDENTIFICATION

<table>
<thead>
<tr>
<th><strong>MODEL</strong></th>
<th>GP40-2 3000 HP Diesel-Electric General Purpose Locomotive.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>TYPE</strong></td>
<td>AAR Designation (B-B), Common designation (0440).</td>
</tr>
<tr>
<td><strong>ARRANGEMENT</strong></td>
<td>The general arrangement of the locomotive is shown on Elevation and Floor Plan Drawing attached. The locomotive consists of one unit complete with engine, generator, trucks and all necessary accessories for single unit operation, with a control cab between the long and short hoods.</td>
</tr>
<tr>
<td><strong>NOMINAL DIMENSIONS</strong></td>
<td></td>
</tr>
<tr>
<td>Distance, pulling face of coupler to centerline of truck</td>
<td>12' 7&quot;</td>
</tr>
<tr>
<td>Distance between bolster centers</td>
<td>34' 0&quot;</td>
</tr>
<tr>
<td>Truck — rigid wheel base</td>
<td>9' 0&quot;</td>
</tr>
<tr>
<td>Distance, pulling face front coupler to rear coupler</td>
<td>59' 2&quot;</td>
</tr>
<tr>
<td>Width over cab sheeting</td>
<td>10' 0-1/8&quot;</td>
</tr>
<tr>
<td>Width over handrail supports</td>
<td>10' 3-1/8&quot;</td>
</tr>
<tr>
<td>Height, top of rail to top of cooling fan</td>
<td>15' 4-3/8&quot;</td>
</tr>
<tr>
<td>Width over basic arm rests</td>
<td>10' 4-1/4&quot;</td>
</tr>
<tr>
<td><strong>DRIVE</strong></td>
<td>Driving Motors</td>
</tr>
<tr>
<td></td>
<td>Driving Wheels</td>
</tr>
<tr>
<td></td>
<td>Diameter Wheels</td>
</tr>
<tr>
<td><strong>WEIGHTS AND SUPPLIES</strong></td>
<td>Total loaded weight on rails (approximately)</td>
</tr>
<tr>
<td></td>
<td>Fuel</td>
</tr>
<tr>
<td></td>
<td>Sand</td>
</tr>
<tr>
<td></td>
<td>Cooling water</td>
</tr>
<tr>
<td></td>
<td>Lubricating oil</td>
</tr>
<tr>
<td><strong>CLEARANCES</strong></td>
<td>Locomotive outline drawing found in rear of specification book illustrates clearance conditions.</td>
</tr>
<tr>
<td><strong>SAFETY APPLIANCES</strong></td>
<td>All steps, grab handles and other safety appliances cover EMD interpretation of FRA requirements.</td>
</tr>
<tr>
<td><strong>CURVE NEGOTIATION</strong></td>
<td>Truck limits single unit curve negotiation to a 42° or 140 ft. radius curve.</td>
</tr>
<tr>
<td></td>
<td>Single unit coupled to a 50 ft. car is limited by car coupler to a 19° or 302 ft. radius curve.</td>
</tr>
<tr>
<td></td>
<td>Two units coupled in multiple limited by coupler to a 30° or 190 ft. radius curve.</td>
</tr>
</tbody>
</table>
# SECTION A
## AIR SYSTEM

### Basic

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>AIR BRAKES</strong></td>
<td>26L brake schedule including self-lapping independent and standard 26F control valve portions.</td>
</tr>
<tr>
<td><strong>BRAKE PIPING</strong></td>
<td>Wrought steel pipe with AAR fittings are used. Generally, all piping 1/2&quot; O.D. and under uses nominal size steel tubing with SAE fittings.</td>
</tr>
<tr>
<td><strong>CONDUCTOR'S BRAKE VALVE</strong></td>
<td>Recessed conductor's brake valve is provided on the left side of the cab.</td>
</tr>
<tr>
<td><strong>AIR COMPRESSOR</strong></td>
<td>One two stage, three cylinder, water cooled direct coupled compressor, having a displacement of 254 cu. ft. per minute at 900 RPM. Compressor is equipped with large oil capacity and disposable intake air filter. Electric air compressor governor adjusted to maintain reservoir pressure between 130 and 140 psi.</td>
</tr>
<tr>
<td><strong>GAUGES AND TEST FITTINGS</strong></td>
<td>Large 4-1/2&quot; air gauges fitted with gauge test fittings are standard. Test fitting is also supplied at compressor unloader switch.</td>
</tr>
<tr>
<td><strong>MAIN RESERVOIR</strong></td>
<td>Two 15&quot; diameter x 152&quot; steel reservoirs mounted beneath the underframe. Total capacity: 49,000 cu. in. No. 1 main reservoir equipped with an air operated automatic drain valve. Centrifugal air filters are provided after both main reservoirs.</td>
</tr>
<tr>
<td><strong>WARNING DEVICES</strong></td>
<td>Three chime diaphragm type air horn, two bells pointing forward and one to the rear with lever operated modulating horn valve. Horn is located on center line of cab roof. One 12&quot; locomotive bell with internal pneumatic ringer, located in underframe.</td>
</tr>
</tbody>
</table>

### Optional

- Engineer alertness systems.
- Overspeed limit.
- Compatible operation with locomotives equipped with 6BL brake schedule.
- Six-cylinder air compressor.
- Full flow lube oil filtration system with gear type oil pump on air compressor.
- Air compressor low oil pressure protection.
- Air flow indicator.
- Automatic drain valves on both main reservoirs.
- Timed blowdown of main reservoir filters and drain valves.
- A-1 charging cutoff pilot valve for break in two protection.
- Air compressor synchronization.
SECTION B
SANDING

Basic

CONTROL  Sanding system is controlled electrically. Manual sanding and automatic sanding in power are provided. Automatic sanding from brake valve handle emergency position is provided.

SWITCHES  Manual directional sanding switch is provided.

A separate switch is provided for lead axle sanding only.

SAND TRAPS  Eight single line sand traps are provided, four traps for forward movement and four traps for reverse movement. Sand trap cutoff valves are provided. Outside access is provided for trap maintenance.

SAND CAPACITY  Two sand boxes with a total capacity of 56 cu. ft.

Sand boxes are filled from the outside of locomotive on top of hoods.

Optional

- Increased sand box capacity — Total of 36 cu. ft. per end.
- Pneumatic trainlined sanding control.
- Automatic timed sanding from optional A-1 charging cutoff pilot valve and/or automatic brake valve.
SECTION C

MULTIPLE UNIT CONTROL OPTIONAL

- Multiple control equipment available to allow operation of two or more units from one cab. Locomotive equipped with one 27 point power plant receptacle per end, and one power plant jumper cable.

  Power plant receptacle is located in the end plate at the front end. At the rear end the power plant receptacle is located in the end plate, with a pedestal mounted receptacle available as an alternative. A solid (fixed) multiple unit walkway ramp is provided at the front end. At the rear end a solid (fixed) multiple unit walkway ramp is provided, with a folding ramp available as an alternative. End arrangement includes multiple unit hand railing and guard chains at both ends.

- "Breakaway" support posts for end arrangement guard chains are available.

- Permanent 27 point jumper cables with dummy receptacle are available.
SECTION D

DYNAMIC BRAKES OPTIONAL

- Variable dynamic brakes use the traction motors as generators, with the power being dissipated through force ventilated grid resistors mounted in hood above engine. Variable voltage type control is standard with dynamic brakes. Parallel grid connection to improve wheel slide protection is provided. Enforced time delay from power to dynamic brake is standard.

Positive indication of "power" or "dynamic brake" mode of operation is clearly shown at controller. 4-1/2" zero-center ammeter contains both "brake" and "power" indication, reading in opposite directions from center for each function.

- A grid current trainline control feature is available, if desired.

- Extended range dynamic braking providing high brake effort at low speed is available.

- A self load test feature permitting locomotive loading on its own dynamic brake grids is available.

- Grid blower protection is available preventing dynamic brake operation as result of stalled blower motor or no motor current.

- Dynamic brake ground relay protection.

- Two speed dynamic brakes.
SECTION E

ELECTRICAL SYSTEM

Basic

**MAIN GENERATOR**
EMD AC main generator, with rectified output for delivery to traction motors; 600 volt (nominal) direct current rating, ventilated by blower. Armature shaft supported by single bearing with direct connection to engine crankshaft through alternator rotor and flexible coupling. Adequate capacity to continuously transmit the rated output of the engine under all conditions for which the locomotive is designed.

**GENERATOR EXCITATION**
Excitation for main generator supplied from the alternator through silicon controlled rectifiers.

**ALTERNATOR**
EMD 200 volt, 3 phase, 16 pole alternator, built integral with main generator, to supply AC power for engine cooling fan induction motors, main generator excitation and inertial separator exhaust fan.

**LOCOMOTIVE CONTROL**
Permanent parallel connection with no field shunting or fully automatic transition with no field shunting, dependent upon selection of gear ratio. High voltage circuits safeguarded by ground protective relay. Full range wheel slip control with automatic sanding under wheel slip conditions.

**LOAD CONTROL**
Load control provided to automatically maintain horsepower output in accordance with the published tractive effort characteristics of the locomotive.

**ELECTRICAL CONTROL CABINET**
A totally enclosed, readily accessible cabinet houses the locomotive high and low voltage control equipment. Fault annunciator module is provided within the cabinet to indicate equipment malfunction. Cabinet is ventilated from the blower air supply through four element filter using standard pleated paper lube oil filters.

Control equipment includes a full complement of control circuit plug-in modules, high capacity power contactors and gang operated reverser and transfer switches.

An additional cabinet, mounted in the engine room, houses the control equipment for the radiator cooling fan motors. Fuse panel is provided for cooling fan protection.

**TRACTION MOTORS**
Four EMD direct current, series wound, forced ventilated, axle hung motors with roller type armature bearings.
Basic

**STORAGE BATTERY**
32 cell, 64 volt, 420 ampere hour capacity (8 hour rating) battery.

**BATTERY BOX**
Two battery boxes are provided, one on each side of the short hood. Trap doors in catwalk provided for servicing and bolted removable panels provided for removing batteries. Ventilation and drainage provided. Battery boxes are sized to fit either 17 or 25 plate batteries.

**AUXILIARY GENERATOR**
Direct current 10 KW auxiliary generator, driven from engine gear train, provides current for control circuits, lighting and battery charging. Voltage automatically controlled by static voltage regulator.

Optional

- Automatic ground relay reset.
- Lockout of individual traction motors.
- 18 KW AC auxiliary generator.
- Manual power reduction (hump control).
- Push-to-test lights on engine control panel.
SECTION F
ENGINE SYSTEM

Basic

ENGINE
General Motors sixteen cylinder, 2 cycle diesel engine.

Power assemblies arranged in a 45 degree V, with 9-1/16" bore and 10" stroke, are secured with one piece crab plates and high strength necked down crab bolts. Improved 1/2" dia. plunger unit fuel injectors, crowned rocking arm rollers and spall resistant cam shafts are provided. Cylinder liners have laser hardened port and upper bore areas. Cylinder heads are water cooled with thin decks. Pistons are oil cooled. Connecting rods are drop forged. Piston is of the floating design. Piston pins are of the rocking pin design. Gear type damper operates on engine oil. Isochronous governor speed control, low engine idle speed, separate overspeed trip and high crankcase pressure protection are included.

CARBODY FILTERS
An inertial separator, roof mounted in a separate compartment behind the cab, supplies filtered intake air to major components. The separated contaminants are blown out by an AC fan incorporated in the separator. Filtered air is supplied to the combination traction motor and main generator blower and the engine air filters. Traction motor air is delivered to a duct and plenum chamber system on the under-frame and supplies the traction motors with cooling air. The main supply air duct forms the left side walkway. Generator discharge air is used to pressurize the engine compartment.

ENGINE AIR INTAKE FILTERS
Disposable paper or fiberglass filter elements provided for engine intake air.

ENGINE FUEL SYSTEM
Return flow, single DC motor driven gear pump, protected by suction strainer, and discharge filters with filter by-pass and indicator to insure clean fuel for the engine. Sight glasses permit visual inspection of fuel flow, and relief valve offers protection against excessive pressures.

ENGINE LUBRICATION
The engine lubricating oil system is a pressure system using two positive displacement gear type pumps combined in a single unit. One pump delivers oil for the pressure lubricating system, the other for piston cooling. The oil supply to these pumps is drawn from the oil strainer chamber through a common suction pipe.

A scavenging oil pump is used to draw oil from the engine oil pan through a strainer, pump it through the top fill full flow lube oil filter to the cooler core section of the cooler tank and return it to the strainer chamber. Low oil pressure and high oil temperature protection are provided resulting in engine shutdown.
SECTION F
ENGINE SYSTEM

Basic

TURBOCHARGER LUBRICATION
An engine driven positive displacement gear type pump supplies oil to the turbocharger through secondary filtration. A separate electrically driven cool down pump supplies oil to lubricate the turbine for a definite time period before starting and after stopping engine.

ENGINE COOLING
Pressurized cooling system consisting of two direct driven centrifugal water pumps on the engine, radiators, and AC motor driven "Q" type unlatched cooling fans for reduced cooling system noise emission. Fans are located above radiators at rear of long hood. Water cooled oil cooler and water tank mounted as a unit directly in rear of the governor end of engine, automatic water temperature control, hot engine alarm, and engine shutdown in the event of low water level, are included. Improved water fill system to prevent inadvertent opening of the pressure cap is provided. Water level inspection window, in hood, is provided.

ENGINE EXHAUST
Four series connected manifolds discharge into turbine of turbocharger which has single exhaust to silencer mounted directly on turbocharger.

ENGINE STARTING
Engine is started using two 32 volt series connected motors, energized by the locomotive storage battery. Engine start switch at governor end of engine.

Optional

- Increased capacity oil pan.
- Engine turning jack.
- EMD large or small fuel oil preheater.
- Bolted on engine stub shaft.
- Immersion heater.
- Engine purge control system.
- Turbocharger screen inspection port.
- Starter motor thermal overload protection.
- Mechanical bonded radiators.
- Inertial blower motor failure protection.
- 200 RPM full time low idle — includes special 18KW AC auxiliary generator, gear type oil pump air compressor with drilled rods, and compressor speed up switch.
Basic

TRUCK ASSEMBLIES Two four-wheel truck assemblies are provided per locomotive and are interchangeable.

Fully flexible bolster supported on springs providing vertical movement; swing hangers provide lateral movement. The truck frame is supported on each of the four journal boxes by twin coil springs.

Each of the four motors is supported by the driving axle to which it is geared, and a special suspension on the truck transom provides a flexible support, dampening the torque shocks of the motor.

TRUCK BRAKES Clasp brake rigging provided on each wheel, operated by individual brake cylinders. 9" x 8" cylinders, 5.65:1 lever ratio, 14" cast iron brake shoes.

PEDESTALS Lined with "Nylatron" pedestal liners bolted to frame.

PEDESTAL TIE BARS Fitted and applied at the lower end of the pedestal legs, held in position by bolts.

TRUCK CENTER BEARING RECEPTACLE Truck center bearing receptacle provided with wear plates and dust guard.

SIDE BEARINGS Friction type side bearings.

INTERLOCKS Body and truck interlocks provided each side of the center plate, serving as anti-sluing device in case of derailment.

BRAKE PINS All pins and bushings hardened and ground.

HAND BRAKE Hand brake provided for the locomotive connected to one brake cylinder lever only. All trucks provided with lever for hand brake connection, making trucks interchangeable.

WHEELS Rolled or cast steel, heat treated, rim quenched, 40" diameter with 2-1/2" rim. Wheel treads are finished smooth and concentric. AAR diameter index groove is provided to indicate wheel wear.
Basic

**AXLES** Axles with journals to suit Hyatt roller bearings. Axle material conforms to physical properties of current AAR specifications.

**JOURNAL BOXES** Locomotives equipped with Hyatt roller bearings 6-1/2" journals of special EMD design. Improved rear cover seal and oil fill cup for improved oil retention and inspection provided. Crowned rollers extend bearing life. Lateral thrust is taken through a cushioning arrangement directly by the box with improved oil flow over thrust block characteristics. Journal box pedestal guides provided with spring steel wear plates.

**SLACK ADJUSTERS** Pin type slack adjusters.

Optional

- Single shoe brake arrangement.
- Huck fasteners.
- Provision for wheel truing.
- Quick access latch-type traction motor inspection covers.
- High strength alloy steel journal springs.
- Axles splined at both ends.
## SECTION H

### CAB

#### Basic

<table>
<thead>
<tr>
<th>Specification</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONSTRUCTION</td>
<td>Cab is of fabricated steel construction. AAR/EMD Phase II Clean Cab features are provided throughout the interior of the cab.</td>
</tr>
<tr>
<td>CAB SEATS</td>
<td>The two wall mounted upholstered cab seats have forward and backward as well as height adjustments. Both seats can be turned 180 degrees. Arm rests are provided outside the side windows.</td>
</tr>
<tr>
<td>SPEED RECORDER</td>
<td>A combination instrument containing the speed indicating dial, speed recorder, tape, and mileage odometer is provided on the front cab wall.</td>
</tr>
<tr>
<td>CAB HEATING AND VENTILATING</td>
<td>Two combination hot water cab heaters and defrosters with fan driven air circulating system, and selective outside air intake. Each heater is provided with three speed switch for control of fan speed.</td>
</tr>
<tr>
<td>INSULATION</td>
<td>Ceiling is lined with perforated metal for sound reduction; backed up by insulation. Acoustic and thermal type insulation is added to the cab side walls and the rear partition of the electrical cabinet.</td>
</tr>
<tr>
<td>FLOORING</td>
<td>The cab floor is comprised of plywood covered with linoleum and is elevated above the top of the underframe. A trap door in cab floor and side drop doors provide access to equipment beneath cab floor.</td>
</tr>
<tr>
<td>DOORS</td>
<td>Doors are located at diagonally opposite corners leading to platform alongside hoods and are of honeycomb construction. Doors include interior closure handles and rubber hinge guards. Head bump pads are provided over doors.</td>
</tr>
<tr>
<td>DOOR LOCKS</td>
<td>The cab doors are fitted with an inside latch and provided with a lock.</td>
</tr>
<tr>
<td>WINDOWS</td>
<td>Divided center window is provided over low short hood. Side windows on both sides of cab are sliding double sash type and fitted with rounded latches. End windows in doors and cab are stationary and set in a special rubber retainer. All window glazing meets FRA requirements.</td>
</tr>
<tr>
<td>WINDOW WIPERS</td>
<td>Total of six air operated window wipers are provided for front and rear windows on both sides of cab and center windshields. Cover is provided over wiper motors and handles are padded. Valves are recessed.</td>
</tr>
</tbody>
</table>
SECTION H

CAB

Basic

ENGINEER'S CONTROL STATION

Control station, located conveniently to the left of the engineer's seat, includes the engine speed throttle, locomotive reverse lever, automatic and independent brake valve. The lever arrangement is such that the throttle must be in idle before the reverse lever can be removed to isolate the controller. The horn valve, bell valve and independent sander switch are also located in the control stand. Horn valve handle is covered with rubber. Recess in control stand for radio.

ENGINEER'S CONTROL SWITCHES

Control and lighting switches located within reach of the engineer, including switches for control and fuel pump, generator field, engine run, gauge lights, headlight "bright" front and rear, headlight "dim" front and rear. Engine stop, number and class light and isolation switches located on rear cab wall. Cab heater switches are located on cab heaters, providing individual control.

ENGINEER'S INSTRUMENT PANEL

A lighted instrument panel is provided on top of the engineer's controller containing 4-1/2" air brake gauges, wheel slip light, PCS "open" light, sand light and the traction motor load indicating ammeter.

MISCELLANEOUS

Two coat hooks provided in cab.

Two adjustable padded sun visors on engineer's side of cab.

Optional

- Third cab seat.
- Water cooler and/or refrigerator.
- Full electric cab heat system (requires 18 KW auxiliary generator).
- Air conditioning system (requires 18 KW auxiliary generator).
- Benelex flooring.
- Awnings/wind deflectors.
- Fixed corner windows.

Specification 8091
Revised January, 1980
The choice of radio equipment will depend upon customer requirement. Radio applications vary from minimum provision to complete application.

Basic engineer's control stand includes recess for radio.
SECTION J
CARBODY

Basic

**FRAMING** Underframe is of constant section design and serves as main carrying member for hoods, cab and equipment. Two side sills supported by center sills support catwalk alongside of hoods. Draft gear pockets are welded to the built-up platform construction between center sills. The structure is all welded construction.

**COLLISION POSTS** Collision posts are designed integrally with low front hood and welded to underframe.

**FLOORING** Floor plates with antiskid surface are welded to underframe on end platforms and alongside of hoods.

**UNDERFRAME CENTER BEARINGS** Welded to body bolster assembly.

**SHORT HOOD** Short hood with separate toilet compartment with access door, floor drain and outside air ventilator. Continuous weld around floor plates and alcove for water cooler. Entrance from cab to short hood is a stair arrangement with full height opening. A hatch door is provided on top of the short hood to facilitate toilet or water cooler removal.

**LONG HOOD** The power plant compartment is designed to a minimum width to provide a walkway around the hood. Doors are provided which give access to power plant equipment and allow removal of complete power assemblies. Hatches supporting cooling fans can be removed separately for removal of radiators. The hood is bolted to the inertial filter compartment and to the deck and can be removed complete with radiators and cooling fans for major repairs. When provided, dynamic brake hatch can be removed separately.

**HOOD DOORS** All side doors have outside hinges and latches.

**LIFTING EYES** Provision is made for lifting eyes on hood and hatches to facilitate handling with a crane.

**MARKER AND FLAG BRACKETS** Four standard combination flag and light brackets are provided. Two each are located at front and rear of locomotive.

**SIDE STEPS** Side switchman's and platform mounting steps, meeting Federal Railroad Administration requirements for locomotives used in switching service, are provided at each corner of locomotive.
Basic

UNCOPLING DEVICE
Each end of the locomotive is provided with a top operating device arranged to operate from either side of the locomotive.

COUPLERS
Type "E", 6-1/4" x 8" shank, 28-1/2" long. Maximum operational swing of coupler is 17° to either side of centerline. Maximum free (manual) swing is 4° from center.

DRAFT GEAR
National Castings NC-391 rubber draft gear with alignment control.

HEADLIGHT
Twin sealed-beam headlights, front and rear, are equipped with two 200 watt, 30 volt sealed-beam units. Bright and dimmer switch for each light provided in operator's cab.

CLASSIFICATION LIGHTS
Classification lights built into each corner of front and rear hood.

NUMBER BOXES
Four lighted number boxes, two on each end of locomotive, mounted at an angle for both forward and side visibility. Number boxes at cab end are provided with outside access doors.

LOCOMOTIVE LIGHTING
Lights and outlets are as follows:
1. Two recessed ceiling cab lights with individual switches.
2. Two engine room lights.
3. Eight number lights.
4. Three gauge lights.
5. Outlet receptacles: one in engine room, one in cab.
6. Two short hood compartment lights.
7. Four classification lights.
8. Two platform lights, one each end.
9. Four stepwell lights.

FIRE EXTINGUISHERS
Two 20 lb. Ansul, one located in cab, the other in the engine compartment.

JACKING PADS
Combination jacking pad and cable sling is provided near each bolster at side sill.

BALLAST
The locomotive is basically designed for balance.

Specification 8091
Revised January, 1980
Optional

- Reinforced nose.
- Anti-climber.
- Snow plows.
- NC390 Draft gear.
- Type F coupler.
- Signal light/roof top beacon.
- Toilet.
- Lifting eyes in the end sheets.
- Ground lights.
SECTION K

FUEL TANK

Basic

2600 gallon capacity, fuel tank built of heavy gauge steel, with baffle plates, located underneath the locomotive body. One filling station on each side. Tank equipped with venting, cleanout plug, and nonremovable water drain.

One dial type fuel gauge on right side of tank and one direct reading type fill sight glass on each side of tank. Each filling station provided with electric emergency fuel cutoff actuating button. Similar pushbutton located in cab. When operated, engine stops immediately.

Optional

• 3600 gallon fuel tank with intermediate sizes also available.
• Automatic fill adapters.
• 100 gallon retention tank (decreases total fuel capacity by 100 gallons).
SECTION L

STYLING AND PAINTING

Basic

OUTSIDE FINISH Acrylic lacquer except for the fuel tank, air reservoirs, trucks and other undercarriage surfaces which are enamel.

Generally, a Basic styling and painting scheme is a two color or simple three color scheme. Handholds and long hood handrails should be the same color as the primary long hood color. Color lines should not run through door locks, hinges, shutters or other difficult to mask areas. Multicolor or exotic design logos or medallions should be optional premasked reflective or non-reflective material rather than painted. EMD should be given license to adjust paint design locations for manufacturing practicability, visual aesthetics and efficiency.

LONG HOOD AND SHORT HOOD Inside of long hood, short hood and components contained therein painted suede gray enamel. All air, fuel, water and lube oil piping are color coded at points of connection.

CAB Inside painted suede gray enamel.

UNDERCARRIAGE Black enamel unless otherwise specified.

TRUCKS AND TANKS Black enamel unless otherwise specified.

Optional

- Permanent front end identification plates.
- Polyurethane paint.
- Reflective/Non-reflective markings.
SECTION M

SHIPMENT

Basic

CONSIGNMENT AND ROUTING In accordance with written instructions furnished by the customer.

OPERATING SUPPLIES Locomotive is drained of fuel oil, lube oil and water prior to shipment.
Electro-Motive Division Locomotive Specification No. 8091 is amended to incorporate certain remanufactured components when a "Replacement" locomotive is purchased.

The items listed below constitute the maximum number of remanufactured components that may be incorporated in the GP40-2 replacement locomotive:

ENGINE PARTS
- Crankshaft
- Crankshaft gear
- No. 1 idler gear
- Camshaft drive gears
- Camshaft bearing blocks
- Lube oil scavenging pump
- Governor drive gear
- Accessory drive gear
- Accessory drive housing
- Exhaust valve bridge
- Injector crab

AUXILIARY GENERATOR
- D14 ALTERNATOR

TRACTION MOTOR PARTS
- Frame assembly and pole pieces
- Armature core, commutator, and armature shaft
- Bearing housing and assembly parts
- Axle caps

TRUCK ASSEMBLY PARTS
- Axles and axle gears
  - Frame, bolster, spring plank, safety straps, pedestal tie bars, and side bearing clips
  - Coil and elliptic springs and coil spring seats
  - Brake cylinders
  - Brake levers and straps
  - Brake heads
  - Roller bearing journal box assemblies
PERFORMANCE DATA

OPTIONAL GEAR RATIOS
The choice of gear combinations will depend upon the service contemplated.

<table>
<thead>
<tr>
<th>GEAR RATIO</th>
<th>62:15</th>
<th>61:16</th>
<th>60:17</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAX. SPEED</td>
<td>70</td>
<td>76</td>
<td>82</td>
</tr>
<tr>
<td>MINIMUM SPEED HORSEPOWER</td>
<td>22.9</td>
<td>24.8</td>
<td>26.9</td>
</tr>
<tr>
<td>MINIMUM CONTINUOUS SPEED (MPH)</td>
<td>11.3</td>
<td>11.3</td>
<td>11.2</td>
</tr>
</tbody>
</table>

HORSEPOWER RATING
The GP40-2 locomotive develops 2000 nominal horsepower into the generator for traction at 900 RPM of the engine under the following conditions:

- 60°F air intake temperature
- 29.9 inches hg barometer (minimum)
- 0.845 specific gravity fuel
- .83 engine governor rack setting
- 60°F fuel temperature

Specification 8091
Revised April, 1982
SPEED — TRACTIVE EFFORT
3000 HP Model GP40-2 Locomotive

Equipment:
1 16-645E3C Engine
1 AR10 Generator
4 D77 Traction Motors
   Full Field Only
62:15 Gear Ratio
40" Diameter Wheels

SPEED — Miles Per Hour
TRACTIVE EFFORT — Pounds

Specification 8091
Revised April, 1982
GP40-2 CLEARANCE DIAGRAM

NOTE:
Locomotive Height Tolerance = ±1/8 in.
Locomotive Width Tolerance = ±1/2 in.
Lateral (Bol. + Jrls. w/new trucks) = ±2 1/2 in. Nom.

CLEARANCE OUTLINE:
A.A.R. PLATE "B" DATED MARCH 1, 1972
A.A.R. PLATE "C" DATED MARCH 1, 1968

Locomotive is shown including half variable supplies and in new condition standing still on level and tangent track.
Vertical Dimensions will be 1 1/2 in. less with full wheel wear.
Vertical Dimensions can also vary ±7/16 due to variable supplies.

Specification 8091
April, 1982
1. Engineer's Control Stand - AAR
2. Engineer's Seat with Seat Locking Modification
3. Auxiliary Seat
4. Observer's Seat
5. Cab Door (2)
5A. Door Hinge Boot (2)
6. Electrical Cabinet
6A. Upper Doors
6B. Middle Door
6C. Lower Doors
7. Trap Doors (2)
8. Cab Heaters - Electric (4)
8A. Front Partition (2)
8B. Side Strip Heater (2)
9. Emergency Brake Valve & Guard
11. Flag & Fusee Rack
12. Sun Visor
13. Window Wiper & Guard (6)
14. Speed Recorder
15. Defroster Duct
16. Door Stop
17. Short Hood Door
18. Battery Box
19. Sand Box
19A. Extra Capacity Sand Box
20. Lamp Bracket (2)
21. Hand Brake Recess
22. Coat Hook (2)
23. Water Cooler
24. Card Holder
25. Radio
26. Transmitter & Receiver
27. Radio Voltage Filter
28. Toilet
29. Step Down to Short Hood
30. Grab Iron
31. Headbump Pad
32. Toilet Paper Holder
33. Water Tank
34. Floor Drain
LEGEND
1. ENGINE - 16-645E3C
2. GENERATOR/ALTERNATOR AR10A6/D18
3. TRACTION MOTOR - GENERATOR BLOWER
4. AUXILIARY GENERATOR
5. ELECTRICAL CONTROL CABINET.
6. AIR COMPRESSOR (WBO SHOWN)
7. ENGINE EXHAUST SILENCER
8. HAND BRAKE
9. SAND BOX FILLER
10. LUBE OIL COOLER
11. ENGINE WATER TANK
12. 48 IN. COOLING FAN “Q” TYPE
13. RADIATOR
14. HORN
15. EXHAUST MANIFOLD
16. SAND BOX
17. MU END CONNECTION
18. HEADLIGHT
19. BATTERIES
20. FUEL TANK (2600 GAL. SHOWN)
21. MAIN AIR RESERVOIRS
22. COOLING AIR INLET & SHUTTERS
23. LUBE OIL FILTER
24. ENGINE AIR FILTER
25. INERTIAL AIR SEPARATOR
26. NUMBER BOX
27. TRACTION MOTOR AIR DUCT
28. BELL
29. DYNAMIC BRAKE FAN
30. PILOT
31. COUPLER
32. FUEL FILTER
33. TRUCK - 4 WHEEL
34. ELECTRICAL CABINET AIR FILTER
35. ENGINE ROOM VENT

*MODIFICATION

NOTE:
LOCOMOTIVE HEIGHT TOLERANCE = ±1½ IN.
LOCOMOTIVE WIDTH TOLERANCE = ±1/2 IN.
LATERAL (Bol. + Jrls. w/new trucks) = ±2¼ IN. NOM.

Locomotive is shown including half variable supplies and in new condition standing still on level and tangent track.